

Comparison of Inductance Calculation Techniques

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VCM Baseline: Geometry

**Axially-magnetized
MQ3-F 42 NdFeB disk**

$$B_r = 13.1 \text{ kG}$$

$$H_c = 12.3 \text{ kOe}$$

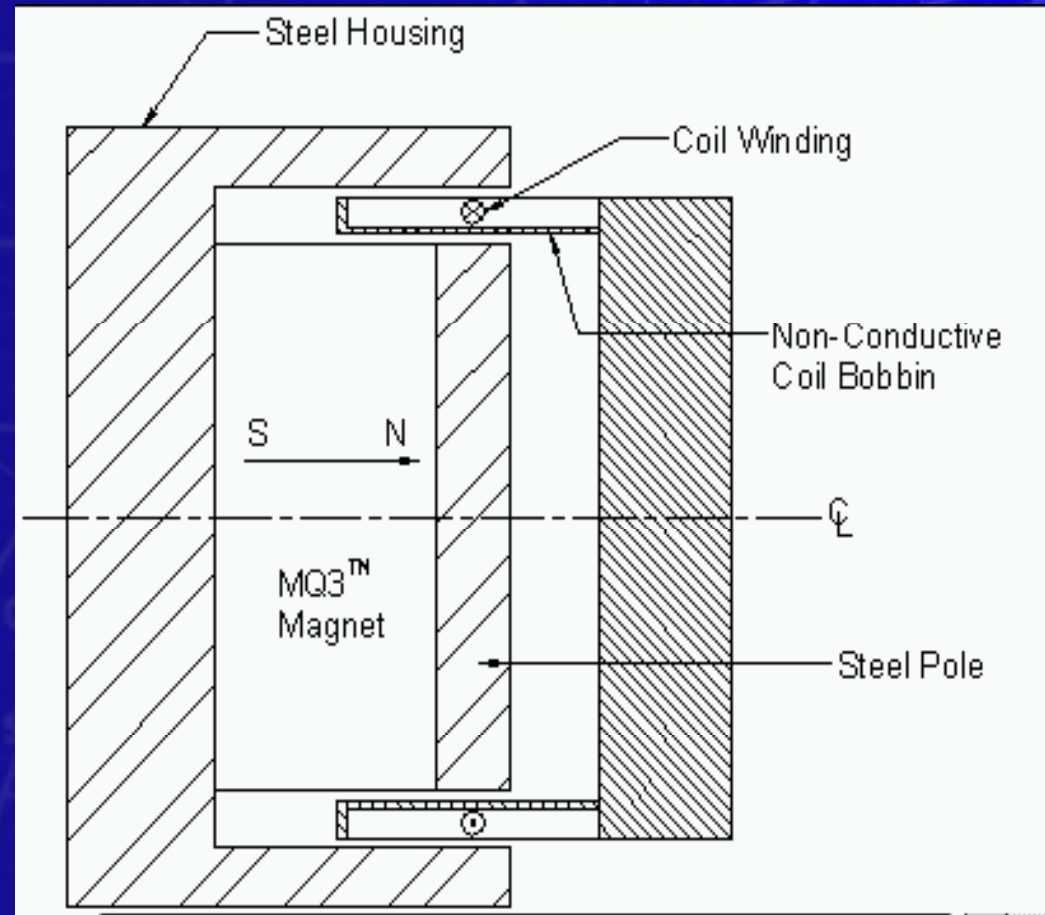
**1018 CRS Pole and
Housing**

Layer-Wound Coil

Round Cu wire, 0.2 mm
diameter

320 turns, $R = 17 \text{ Ohms}$

**Non-conductive coil
bobbin**



VCM Baseline: Static FEA

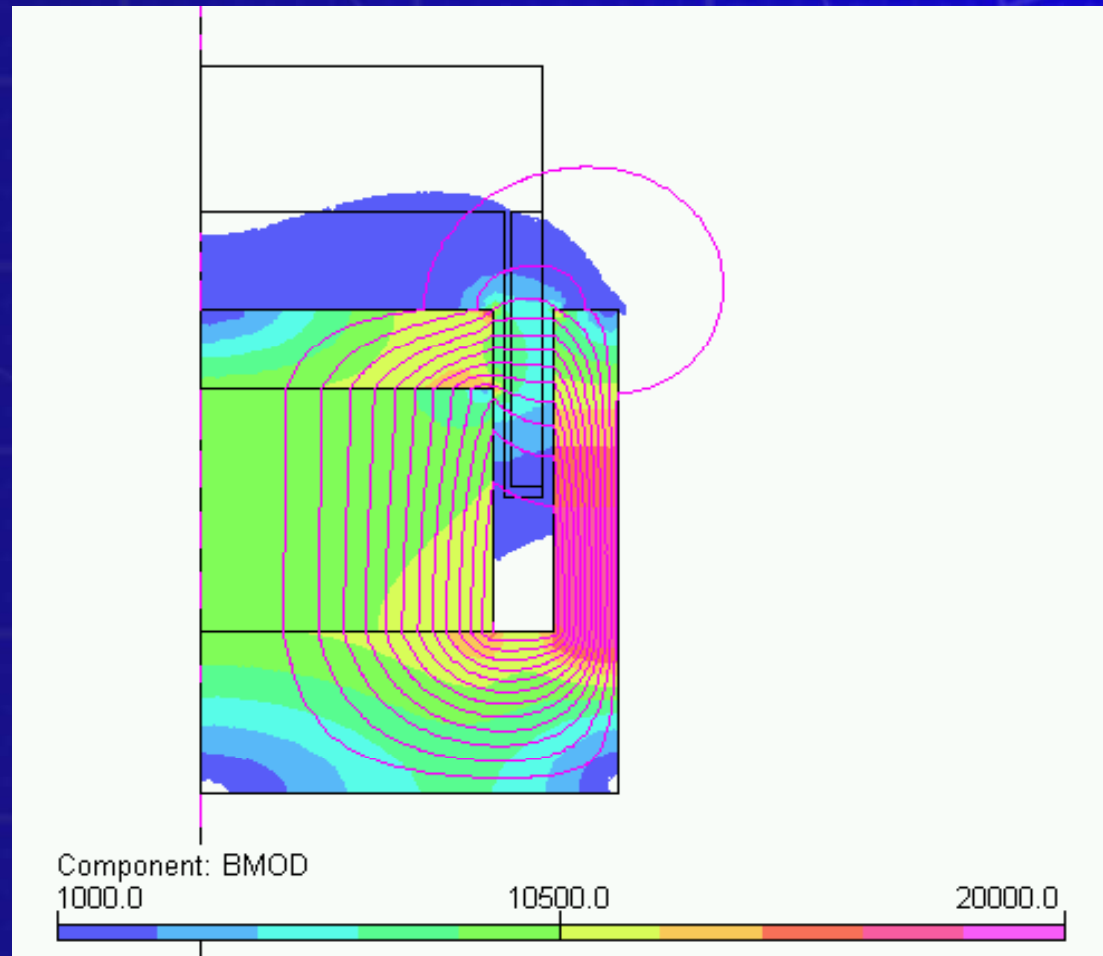
Axi-Symmetric
Static DC FEA

OD = 31.8 mm

L = 28.6 mm

$K_f = 9.8 \text{ N/A}$

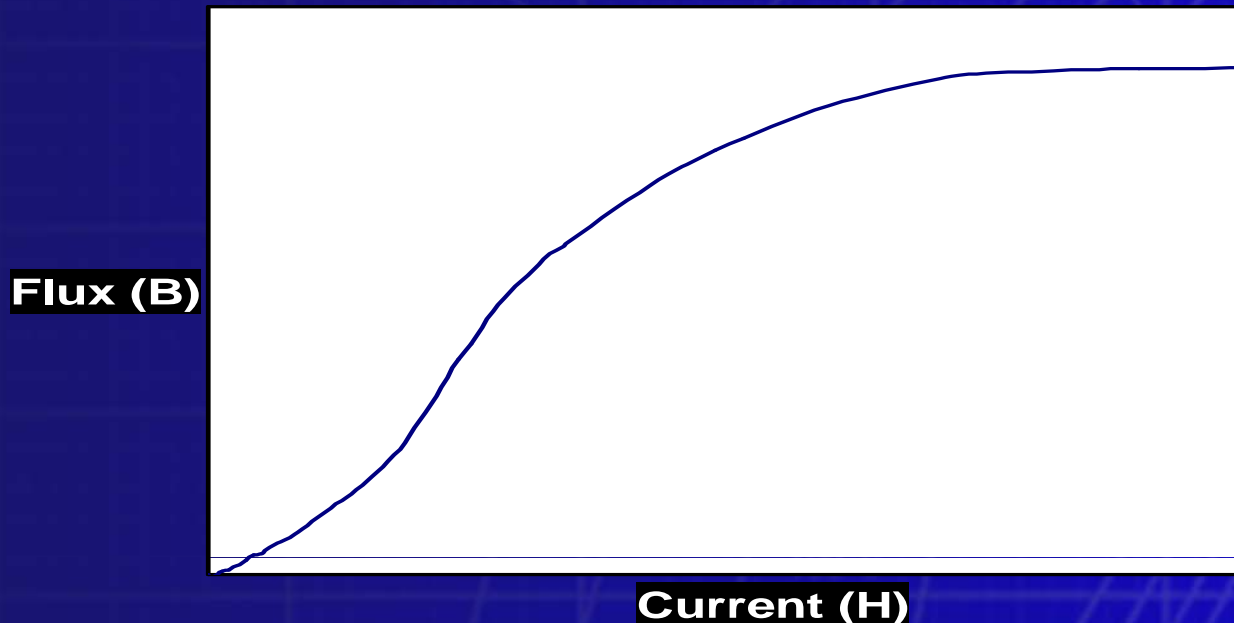
Moderate
saturation of
steel housing



Definitions of Inductance

Inductance (L) is the change in magnetic flux with respect to a change in coil current:

$$L = \frac{\Delta\phi}{\Delta i} = \frac{d\phi}{di}$$



Definitions of Inductance: Units

The SI unit for inductance is the Henry:

$$L = \frac{N\phi}{I} = \text{Henries}$$

$$L = \frac{\text{Weber} \times \text{turn}}{\text{Ampere}}$$

$$L = \frac{\text{Volt} \times \text{second} \times \text{turn}}{\text{Ampere}}$$

Definitions of Inductance

L is proportional to the square of the number of coil turns and inversely proportional to the magnetic circuit reluctance:

$$L = \frac{N^2}{\mathfrak{R}}$$

L is also proportional to the energy in the magnetic field produced by the current:

$$L = \frac{2E}{I^2}$$

Definitions of Inductance: General Concepts

Inductance is *electrical inertia*

In time domain, L limits current rise in coil winding when driven with step voltage

Voltage drop across an inductor:

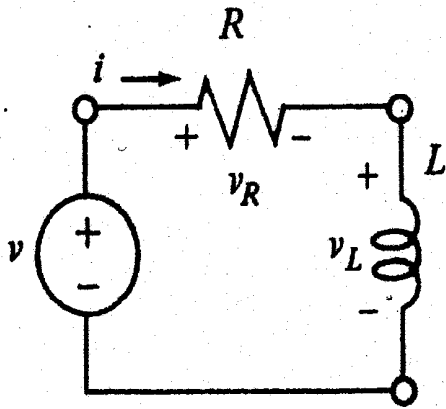
$$V = L \frac{di}{dt}$$

In frequency domain, L limits bandwidth

VCM Equivalent Circuit

$$V = IR + L \frac{di}{dt} + K_B (\text{velocity})$$

Assume stationary coil: velocity = 0



$$v(t) = u(t)$$

$$i(t) = \frac{1}{R} (1 - e^{-Rt/L})u(t)$$

$$v_R(t) = (1 - e^{-Rt/L})u(t)$$

$$v_L(t) = e^{-Rt/L}u(t)$$

$$v(t) = \delta(t)$$

$$i(t) = \frac{1}{L} e^{-Rt/L}u(t)$$

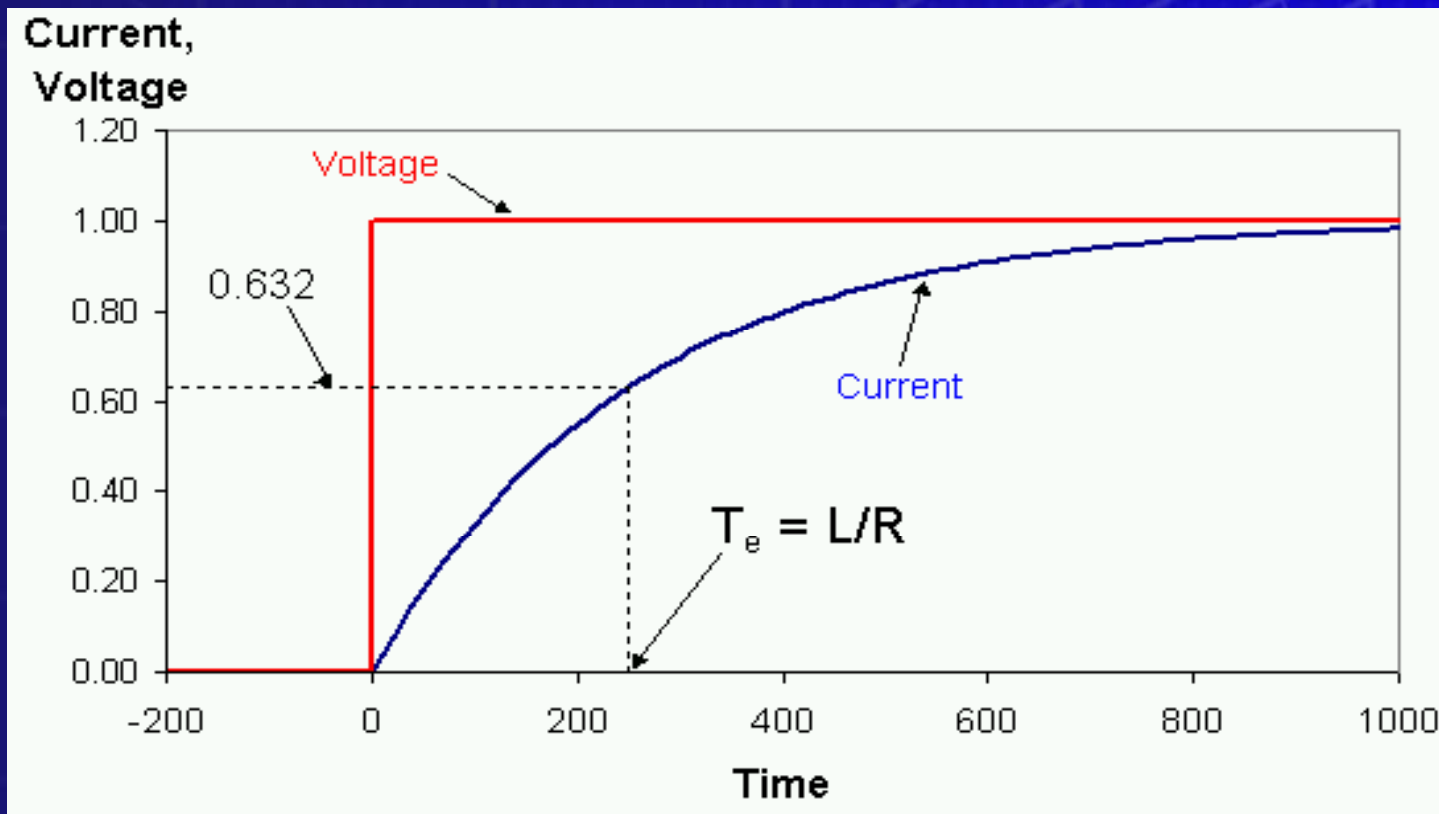
$$v_R(t) = \frac{R}{L} e^{-Rt/L}u(t)$$

$$v_L(t) = \delta(t) - \frac{R}{L} e^{-Rt/L}u(t)$$

L Measurement: Step Response

Apply step voltage to coil, monitor current rise:

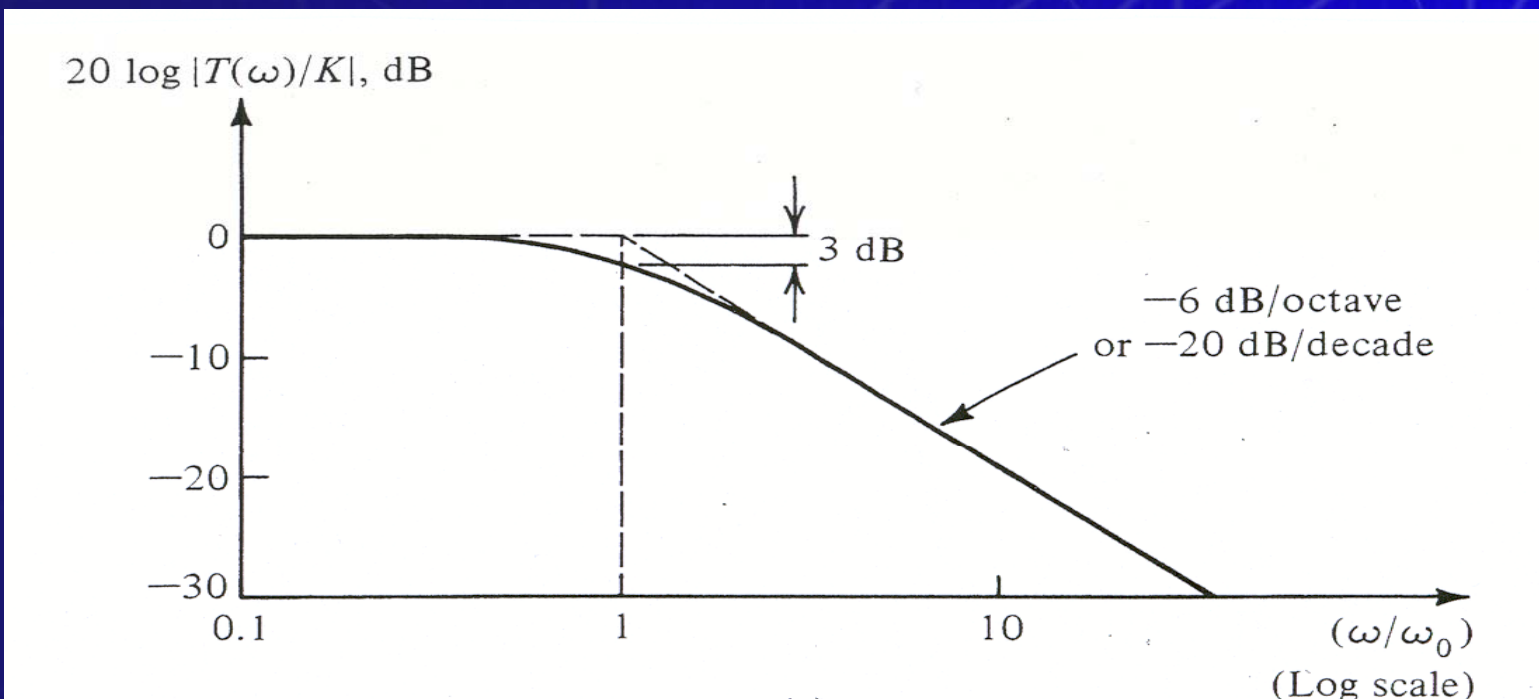
$$T_e = \text{Electrical time constant} = L/R$$



L Measurement: Bode Plot

Sweep frequency, monitor Gain = $V_{\text{out}} / V_{\text{in}}$

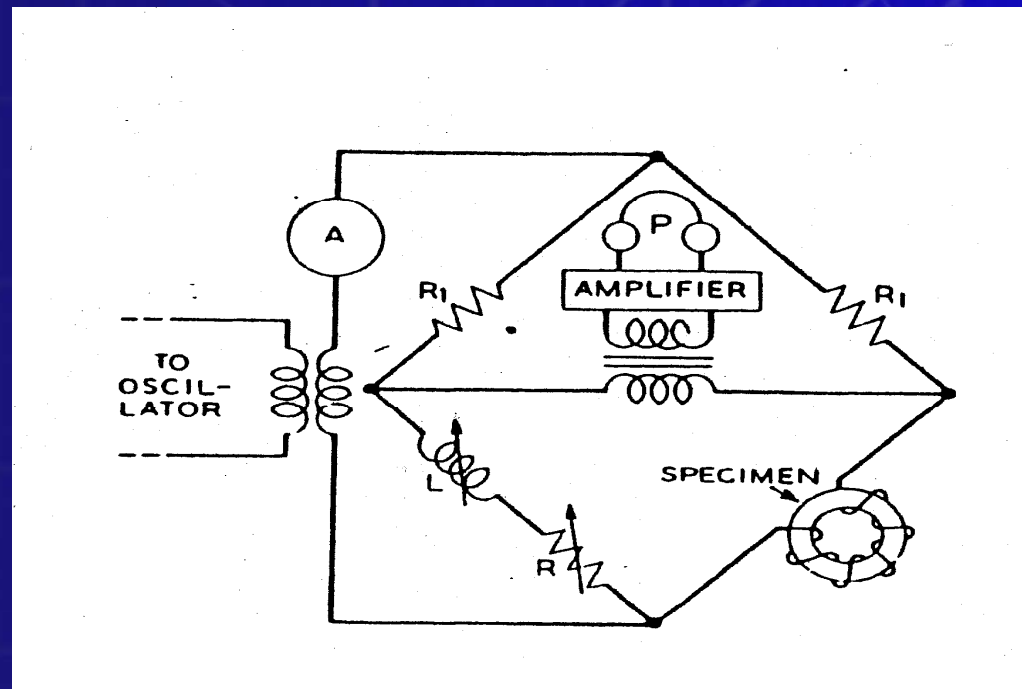
$f_0 = 3\text{dB cutoff frequency} = 1/T_e$



L Measurement: Bridge Circuit

Bridge circuit suitable for small signal measurements

Allows for L measurement at various frequencies to account for eddy currents ("polluted" or "apparent" L)



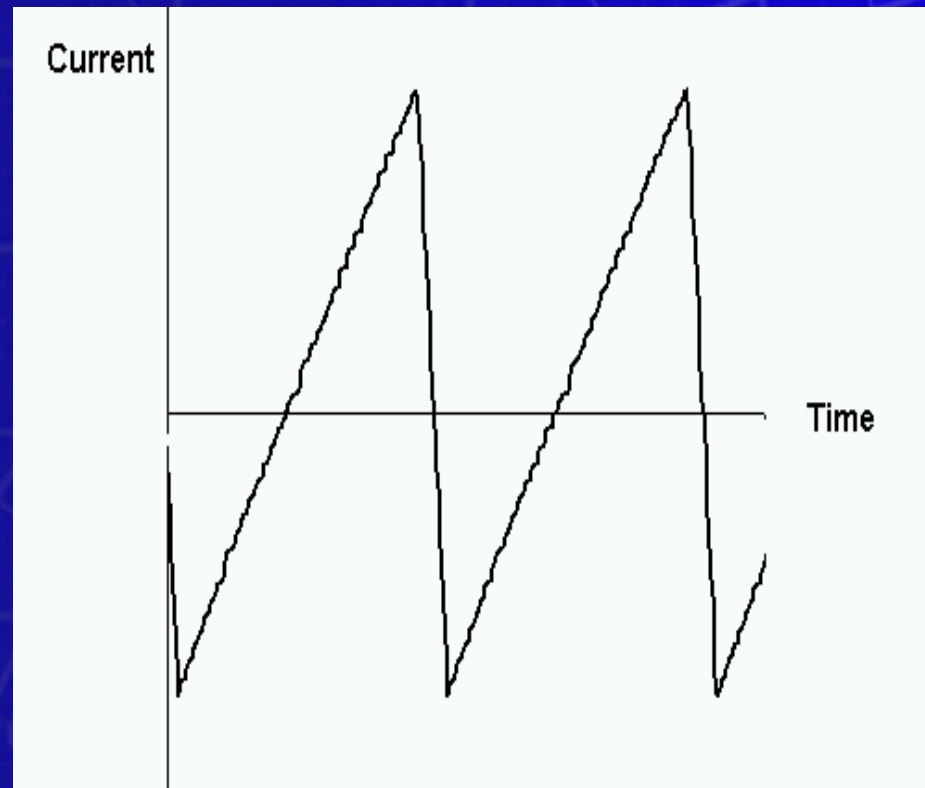
L Measurement: Ramped Current

$$V = L \frac{di}{dt}$$

$$L = V / \left(\frac{di}{dt} \right)$$

Sencore is only meter manufacturer to employ this method

Small signal measurement



L Calculation: Grover's Formulas

"Inductance Calculations: Working Formulas and Tables" by Frederick W. Grover

Written in 1946 -- still valid

ISBN: 0-87664-513-9

Open air inductance only: no magnetic fields or ferromagnetic coupling

Valid only at low frequencies: eddy currents not accounted for

$$L = 2.66mH$$

L Calculation: Flux Linkages

Axisymmetric analysis, solution type = Modified R*A :

$$\phi = \frac{2\pi}{CoilArea} \int_{coilarea} (rA) dr dz$$

For linear problems with no permanent magnets:

$$L = \frac{\phi}{i}$$

To account for permanent magnet sources and non-linear materials, use "perturbation method":

$$L = \frac{\Delta\phi}{\Delta i} = \frac{(\phi_2 - \phi_1)}{(i_2 - i_1)}$$

L Calculation: Flux Linkages

Series of static dc FEA runs:

$$I = 0.80 - 1.20A$$

$$\Delta I = 0.05A$$

Eddy currents neglected in static analysis

L is independent of current magnitude

$$L = 3.95mH$$

L Calculation: Stored Energy

For linear problems with no permanent magnets:

$$\text{Energy} = E = \frac{1}{2} L \times i^2$$

$$L = \frac{2E}{i^2}$$

To account for permanent magnet sources and non-linear materials, use “perturbation method”:

$$L = \frac{2\Delta E}{\Delta i^2} = \frac{2(E_2 - E_1)}{(i_2 - i_1)^2}$$

L Calculation: Stored Energy

Series of static dc FEA runs:

$$I = 0.80 - 1.20A$$

$$\Delta I = 0.05A$$

Eddy currents neglected in static analysis

L is dependent upon magnitude of current

$$L = 3.59 - 3.77mH$$

L Calculation: Transient FEA Step Response

Transient solver, axisymmetric 2-D, no motion of coil

Adaptive time stepping

Multiple output-time cases

Drive function = Step input

Apply electrical conductivity values to copper, steel, magnet, and coil bobbin (if conductive)

Monitor rise of coil force vs. time

Coil current directly proportional to coil force (Maxwell stress)

Choose appropriate time steps for resolution of steep current rise

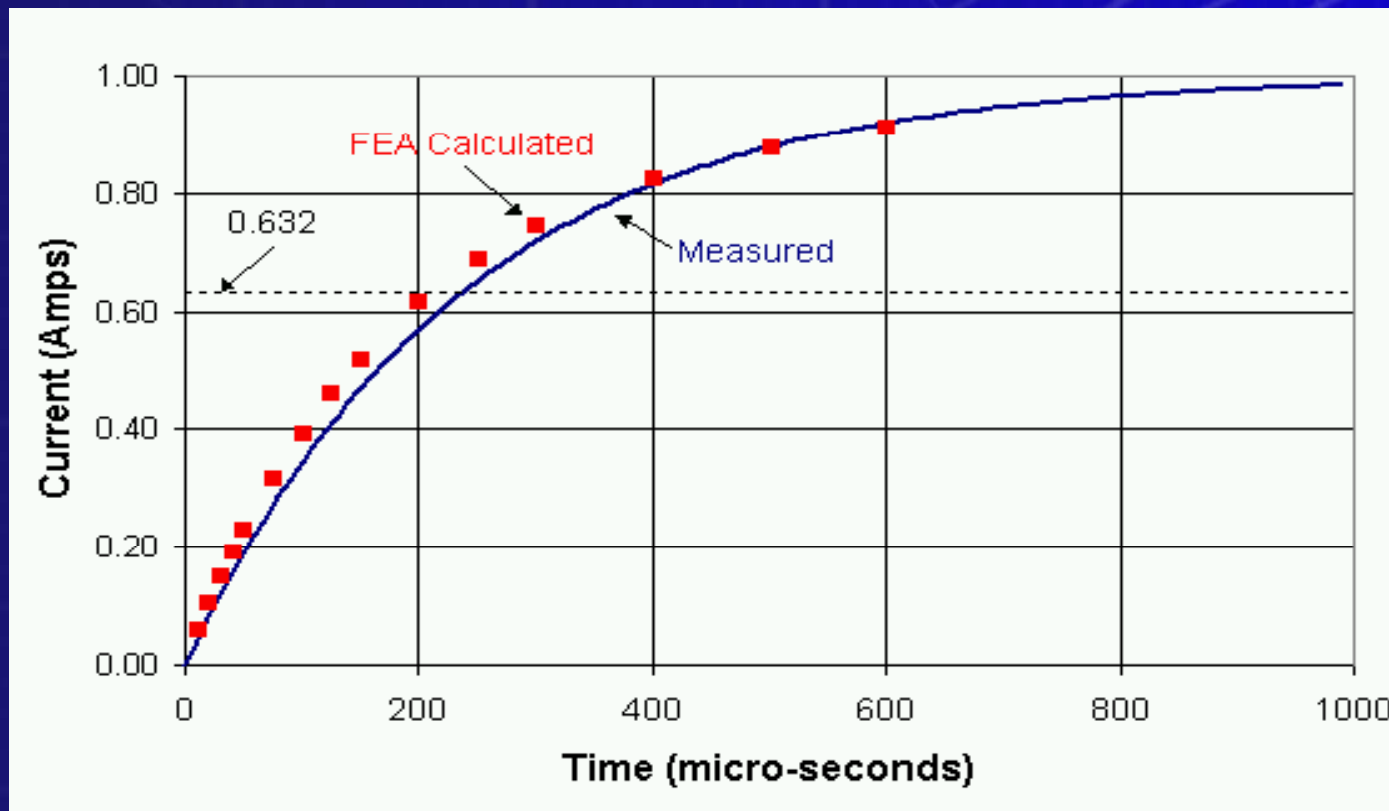
Calculate electrical time constant ($T_e = L/R$)

Eddy currents and saturation fully accounted for

L Calculation: Transient FEA Step Response

Measured: $T_e = 255$ microseconds -- $L = 4.03$ mH

Calculated: $T_e = 210$ microseconds -- $L = 3.57$ mH



Measurements vs. Calculations

Summary of measured and calculated results:

In Field/ Open Air	Frequency (Hz)	Measurement/ Calculated	Method	Inductance (mH)
Open Air	100	Calculated	Grover's Formulas	2.66
Open Air	100	Measured	Bridge	2.66
Open Air	1000	Measured	Bridge	2.36
Open Air	10,000	Measured	Bridge	1.27
Open Air	5,000	Measured	Sencore	2.05
Open Air	N/A	Measured	Step Response	2.75
Open Air	N/A	Calculated	Flux Linkages	2.63
Open Air	N/A	Calculated	Stored Energy	2.63
Open Air	N/A	Calculated	Transient FEA	2.52
In Field	100	Measured	Bridge	4.35
In Field	1,000	Measured	Bridge	3.24
In Field	10,000	Measured	Bridge	0.95
In Field	5,000	Measured	Sencore	2.80
In Field	N/A	Measured	Step Response	4.03
In Field	N/A	Calculated	Flux Linkages	3.95
In Field	N/A	Calculated	Stored Energy	3.59 - 3.77
In Field	N/A	Calculated	Transient FEA	3.57

Measurements vs. Calculations

Less variation between open-air measurements and calculations: linear materials, no permanent magnets

Inductance is frequency-dependent: eddy currents retard changes in flux

Static FEA cannot account for eddy currents or for frequency dependence of inductance

Transient FEA accounts for frequency spectrum of step-response waveform

Error Sources

Measurement errors:

1. Is coil stationary with respect to magnet?
2. Nonlinear materials, saturation

Calculation errors:

1. Eddy currents (static analyses)
2. Floating point accuracy (perturbation)
3. Material properties - especially conductivity

Conclusions

There are many different methods of defining, measuring and calculating inductance, all of which yield different values

Correlation of various methods within +/- 20% is reasonable

Servo system designers generally want "apparent" inductance

Eddy currents and saturation effects should be accounted for

For FEA inductance calculations, only the transient step response method accounts for eddy currents

Flux linkage and stored energy techniques are acceptable for low frequency situations, where eddy currents are not a significant factor